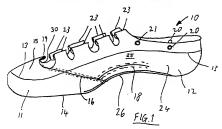
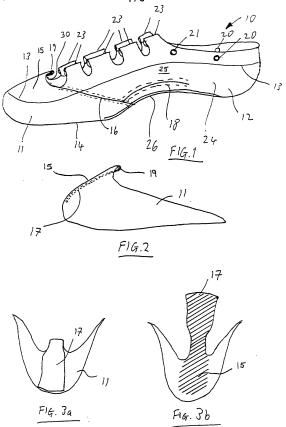
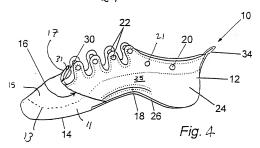
## (12) UK Patent Application (19) GB (11) 2 342 275 (13) A

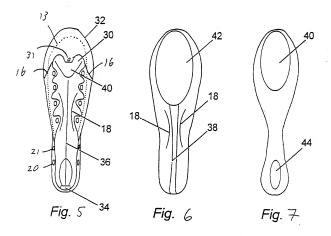
_		(10) Date of 111 Bollockigh 12.04.2000
	Application No. 9923810.7  Date of Filing 11.10.1999  Priority Data (31) 9821909 (32) 09.10.1998 (33) GB	(51) INT CL <sup>7</sup> A43B 5/12 (52) UK CL (Edition R ) A3B 88G
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- (54) Abstract Title Dance shoe
- (57) A dance shoe 10 comprises a sole portion 14 and an upper portion 25, said sole portion having an arched portion 26 and said upper portion comprising a toe portion 11 and a side and rear portion 12, wherein the toe portion is formed from a single sheet material. Typically, the toe portion is secured to the side and rear portion by two seams 16 extending diagonally from the top of the shoe to the sole portion. The shoe may also comprise a first eyelet 20 at each side adjacent to the heel of the shoe and a second eyelet 21 at each side above the arched portion of the sole. The toe portion may comprised a toe cap 15 having a projecting portion 19 which can be folded underneath the toe cap and fastened in place preferably, arched shaped stitching 18 is provided on the upper portion, either side of the arched portion of the sole.









1 "DANCE SHOE" 2 This invention relates to a dance shoe. Particularly 3 but not exclusively it relates to a dance shoe for 4 5 country or Irish dancing or similar type of dancing. 6 In the field of dance shoes, it is common to have a 7 soft shoe, for example made of leather, which is 8 strapped to a dancer's foot by shoe strings or straps. 9 10 Commonly known dance shoes are plain in design having a firm sole simply stitched to the leather upper. 11 12 British Patent Publication No 2,316,598 discloses a 13 dance shoe with arch shaped stitching on either side of the arch portion of the shoe to prevent the shoe from 14 15 slipping around or becoming misplaced on a dancer's 16 foot while dancing. This shoe has the advantage that the arch shape helps prevent unwanted stretching of the 17 18 shoe, and helps support the wearer's foot and hold the 19 shoe in position. The upper of the shoe is made from 20 two pieces of leather which are joined by a seam which runs from the front of the shoe to the scooped vamp 21 line of the shoe. If the shoes are used for dances 22 23 which require a dancer to stand on his/her toes for 24 long periods, this seam can cause discomfort. It is an 25 object of the present invention to provide a dance shoe 26 with improved comfort.

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1 According to the present invention there is provided a dance shoe comprising a sole portion and an upper 3 portion, said sole portion having an arched portion and said upper portion comprising a toe portion and a side 5 and rear portion, wherein the toe portion is formed from a single sheet of material. 6 7 я The shoe of the invention has the advantage that there is no seam securing together pieces of leather in the 9 10 middle at the front of the shoe, so that no discomfort to the wearer's toes is caused when the wearer stands 11 12 on their toes. Friction damage to the wearer's foot is 13 thus reduced. 14 Preferably the toe portion comprises a toe cap provided 15 16 in the central part of the toe portion. Preferably the 17 toe cap is lined to further reduce friction damage, although unlined toe caps are also covered by the 18 present invention. Preferably the toe cap comprises a 19 loop portion for attachment of a lace therethrough. 20 Preferably the loop portion is formed by looping a 21 projecting portion of the toe cap underneath the toe 22 23 cap and fastening it in place. The projecting portion 24 is preferably sufficiently wide to serve as a lining to the inside of the toe cap and so that there are no 25 seams in the centre of the toe portion. 26 Preferably the toe portion is secured to the side and 28 29

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rear portion by securing means comprising one or more seams. Preferably the seams extend in a diagonal direction from the top of the shoe backwards towards the sole

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In a first embodiment the toe portion may be connected to the side and rear portion by seams at each side of the shoe. The side and rear portion may be formed as a single piece. Alternatively the side and rear portion is formed as two separate pieces which are joined together, for example by a seam, at the heel of the shoe.

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> In a second embodiment the toe portion and side and rear portion may be formed as one single sheet of material, with a single seam at the heel.

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12 13 Preferably the side and rear portion is provided with a plurality of fastening loops or eyelets along each side at the front end of the shoe, so that a tying means (for example a lace) may be laced through the fastening loops and eyelets to draw the opposing sides together over the front of the foot.

Preferably the sole has a first substantially flat portion adjacent to the toe portion of the shoe, a second substantially flat portion adjacent to the heel of the shoe, and an arched portion between the first and second portions.

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Preferably the shoe is provided with means for holding the heel of the shoe onto a wearer's foot; the means may be a lace which passes through a plurality of eyelets provided on either side of the heel end of the shoe. Preferably a first eyelet is provided at each side adjacent to the heel end of the shoe and a second eyelet is provided at each side above the arched portion of the sole. The shoe may be held onto the foot by passing a lace through the fastening loops and eyelets, through the first and second eyelets and around the ankle. The provision of the first and second eyelets enables the wearer to lace through these eyelets to stop the lace slipping up the ankle and leg.

35 36 The shoe is held tightly on the foot and the second

evelet makes it unnecessary to tie the lace around the 1 2 arch of the sole. 3 It is further preferred to provide the shoe with arch 4 shaped stitchings on either side of the arched shaped 5 portion of the sole of the shoe (as described in GB-A-2.316.598) to prevent the shoe from being misplaced on a dancer feet while dancing. 9 Preferably at least part of the sole portion is of a 10 material that can absorb high degrees of impact but 11 still allows for flexibility. The material may be 12 CLERON (Trade Mark). 13 14 Specific embodiments of the invention will now be 15 16 described, by way of example only, with reference to the accompanying drawings in which: 17 18 Fig 1 is a side view of a first shoe in accordance with 19 the present invention; 20 21 Fig 2 is a side view of the toe cap of the shoe of Fig 22 23 1; 24 Figs 3a and 3b are views from below of the toe cap of 25 Fig 2 before and after folding the loop, respectively; 26 27 Fig 4 is a plan view of a second shoe in accordance 28 29 with the present invention; 30 Fig 5 is a plan view on the shoe of Fig 4; 31 32 Fig 6 is a view from below the shoe of Fig 4; and 33 34 Fig 7 is a view from above the inner sole area of the 35 36 shoe of Fig 4.

1 Referring to the drawings, Fig 1 is a side view of a dance shoe 10 in accordance with the present invention. 2 The shoe 10 has an upper portion 25 and a sole portion 3 4 14. The upper portion 13 is formed from a toe portion 5 11 and a main portion (side and back portion) 12 of soft leather held together by stitched seams 16. A 6 7 line of decorative stitching 13 may also be provided, 8 but does not contribute to the physical assembly of the 9 shoe 10. 10 11 The shoe 10 has an arch stitch 18 in the main portion 12 12 which is stitched into either side of the shoe 10 13 (as can be seen in Fig 1). The arch stitching 18 helps 14 to stop the shoe 10 from stretching in this area and in 15 turn supports the arch of a wearer's foot during 16 dancing. Arch stitching 18 also helps to reduce misplacement of the shoe 10 during use. 17 18 19 The shoe 10 is further provided with two side eyelets 20 and 21 on either side of the shoe 10. A shoe lace 20 21 (not shown) may be threaded through these eyelets and 22 loops 23 and tied to hold the shoe 10 onto the wearer's foot. The arrangement of eyelets 20, 21 helps to avoid 23 24 incorrect adjustment of the shoe 10 relative to the 25 wearer's foot during dancing. Further, the arrangement supports the foot and alleviates or reduces the 26 27 incidence of Achilles tendonitis. Further eyelet 21 obviates the need for a wearer to tie the lace around 28 29 the arched sole 26. 30 Fig 4 shows a shoe 10 similar to that shown in Fig 1, 31 32 except that the shoe 10 is fastened by eyelets 22 instead of loops 23. An eyelet 31 is also provided in 33 34 the extending tongue portion 17 of the toe portion 11. 35 36

The shoe may be provided with a back loop 34 (as shown

1 in Fig 4), which extends into a back seam 36 to hold 2 the shoe together. The back seam 36 is covered by a 3 leather strip 38. 5 The shape of heel portion 24 is adapted to be pocket-6 like so as to surround the wearer's foot firmly, in turn supporting the wearer's heel area. 7 8 9 As can be clearly seen in Fig 1, the shoe 10 is 10 provided with an arch shaped sole 26. This shaped sole 11 26 hugs the arch of the shoe 10 onto the wearer's foot. 12 13 As can be seen in Figs 1, 4 and 5, the shoe 10 is 14 further provided with cut-out lug shaped portions 30 15 having a scooped vamp line at the toe portion 11. 16 These portions 30 allow easier bending of the shoe on 17 the wearer's foot, for example in demi point stance, 18 and helps to stop the shoe 10 pressurising the ball of the wearer's foot in use. 19 20 21 The toe portion 11 has a toe cap 15 which comprises the middle-upper part of toe portion 11. Toe cap 15 is 22 23 shown schematically as the shaded portion of the toe 24 portion 11 in Fig 3b. It should be noted that the 25 exact extent of toe cap 15 may vary depending upon the 26 size of the shoes and the wearer's preference. Toe cap 27 15 is provided with an extending tongue portion 17 28 which is folded back underneath the toe portion 11 to 29 form a loop 19 (see Fig 2). Figs 3a and 3b show the tongue portion 17 in the folded and unfolded states 30 31 respectively. 32 33 The sole portion 14 of the shoe 10 is comprised of

various layers. From inside to outside of the shoe, 34 35

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the front sole comprises a pad insert 40 which can be

seen separately in Fig 7, and an outer sole unit 42

which can be seen clearly in Fig 6. 1 2 As well as the front sole insert 40, there is provided 3 in the sole portion 14 a heel pad 44 (see Fig 7). In this embodiment, both the sole pad 40 and the heel pad 44 are made substantially of CLERON, material. This 5 6 material can absorb large impact forces but still 7 allows lightness and flexibility, and thus comfort, in 8 9 the shoe. 10 Modifications and improvements may be made to the 11 12 foregoing without departing from the scope of the 13 invention.

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 A dance shoe comprising a sole portion and an upper portion, said sole portion having an arched portion and said upper portion comprising a toe portion and a side and rear portion, wherein the toe portion is formed from a single sheet material.

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A dance shoe as claimed in Claim 1, where said toe
 portion is secured to the side and rear portion by
 securing means comprising at least one seam.

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14 3. A dance shoe as claimed in Claim 2, wherein said
15 securing means comprises two seams extending in a
16 diagonal direction from the top of the shoe
17 towards the sole portion.

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A dance shoe as claimed in any one of Claims 1 to
 3, wherein the shoe is provided with means for
 holding the rear portion of the shoe onto a
 wearer's foot, said means comprising:

 first eyelet means comprising an eyelet provided at each side adjacent to the heel end of the shoe; and

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 second eyelet means comprising an eyelet provided at each side above the arched position of the sole.

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30 5. A dance shoe as claimed in any one of Claims 1 to
31 4, wherein the side and rear position is provided
32 with a series of fastening loops or eyelets along
33 each side of the front end of said shoe so that a
34 tying means may be threaded through the fastening
35 loops or eyelets to draw the opposing sides
36 together over the front of the foot.

9 1 A dance shoe as claimed in any one of Claims 1 to 5, wherein the toe portion comprises a toe cap 2 3 which is provided with a loop portion, said loop 4 portion being formed by looping a projecting 5 portion of the toe cap underneath the toe cap and 6 fastening it in place. 7 8 A dance shoe as claimed in any one of Claims 1 to 6, wherein the side and rear portion is formed as

9 10 a single piece.

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12 8. A dance shoe as claimed in any one of Claims 1 to 7, wherein the side and rear portion is formed as 13 14 two separate pieces which are joined together at the heel of the shoe. 15 16

17 A dance shoe as claimed in any one of Claims 9. 18 1 to 8, wherein arched shaped stitching is 19 provided on said upper portion, said 20 stitching being positioned on either side of 21

the arched portion of the sole portion.

10. A dance shoe as claimed in any one of Claims 1 to 23 24 9, wherein at least part of the sole portion is 25 made of CLERON (CM). 26

11. A dance shoe as substantially herein before described with reference to the accompanying drawings.

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Application No: GB 9923810.7

Claims searched: 1-11

Examiner: Date of search: Dr Paul R Minton 10 January 2000

Patents Act 1977 Search Report under Section 17

## Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.R): A3B.

Int Cl (Ed.7): A43B 5/12.

Other: ONLINE: WPI, EPODOC, JAPIO

## Documents considered to be relevant:

Category	Identity of document and relevant passage		Relevant to claims
Y	GB 2 316 598 A	(COUSSINS). See particularly lines 31-34, page 2 and Figures 1 & 3.	4,9,10
X,Y	GB 2 232 057 A	(BURLINGTON). See particularly Figures 1-3.	X:1,5,8 Y:4,9,10
x	GB 0 321 825 A	(TILTON). See particularly Figures 1 & 2.	1-3,7
X	GB 0 252 850 A	(DI SALVO). See particularly Figures 1 & 2.	1-3,7

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